

**WaterKote® GLOSS** is a new generation water borne polyurethane finish incorporating an extended open time that provides exceptional flow and levelling resulting in a polyurethane gloss film offering extremely hardwearing and long lasting protection to flooring and parquetry of all timber species.

As water is used as the alternative carrier to solvent, URETHANE COATINGS **WaterKote® GLOSS** emits low VOC'S (volatile organic compounds) and is therefore user and environmentally friendly but this advanced technology retains all the durable and hard

wearing benefits of solvent based polyurethane.

**USES:**

**WaterKote® GLOSS** is used for coating and finishing all timber species, cork, and particle board.

**WaterKote® GLOSS** can be applied over WaterKote SEALER, PURASEAL, TIMBERSEAL, MONOTHANE or DUOTHANE FAST A/DUOTHANE PART A and DUOTHANE PART B.

**WaterKote® GLOSS** is compatible with and/or may be mixed with, WaterKote SATIN, WaterKote MATT, PURATHANE GLOSS, PURATHANE SATIN or PURATHANE MATT.

**Physical Description & Product Specification**

		<b>WATERKOTE GLOSS</b>
<b>Appearance</b>		Opaque liquid with mild odour
<b>Colour</b>		Slightly opaque milky white
<b>Drying Time (minutes) @ 25°C &amp; 50% R.H.</b>		Reduced temperature and/or increased humidity will slow drying (extend each drying phase).
<b>Dust Free</b>		30
<b>Tack Free</b>		40
<b>Print Free</b>		60
<b>Hard Dry</b>		90 – 120
<b>Reflectance (%)</b>		95 – 97
<b>Viscosity @ 25°C (seconds)</b>		21 – 25
<b>Solid Content (%)</b>		33 (±1)
<b>Wet film per coat (mm)</b>		0.100
<b>Dry film per coat (mm)</b>		0.033
<b>Solubility</b>		Soluble in Water
<b>Specific gravity (H<sub>2</sub>O = 1):</b>		1.035
<b>Sanding &amp; Recoat @ 25°C &amp; 50% R.H. (Hours)</b>		2.5 – 3.0
<b>Sanding properties</b>		Excellent
<b>Coverage (m<sup>2</sup>/Litre)</b>		10
<b>Full cure (Days)</b>		2 - 4
<b>Shelf life (Months)</b>		12.

## Application Data:

### Floor Preparation:

#### General

1. Check that timber is adequately seasoned as if not, any subsequent cracking warping and shrinkage may compromise adhesion.

2. Ensure the surface is dry and thoroughly clean, removing all dirt, mildew, wax, grease, resin oils, tannins and dust. If Timber is extremely oily or tannin rich, dampen a mop or clean rag with Urethane Coatings THINNERS and complete a 'Chemical wash' wiping parallel to the grain in a similar manner to applying a coating. If a large area is to be cleaned, thoroughly rinse the mop or rag every 3 - 5m<sup>2</sup>, re-dampen and continue.

3. Nail holes and surface defects should be filled with water based putty.

**New Floors:** Follow steps 1 to 3 above, sand the floor and fine sand, finishing with 120 grit screen back or pad and vacuum thoroughly.

**Old Floors / Previously Coated:** Follow steps 2 to 3 above and clean with hot water and detergent. Roughen surface completely with 100 grit sandpaper and fine sand, finishing with 120 grit screen back or pad and vacuum thoroughly. If after this preparation, the previous finish is **NOT** worn through to bare timber a primer/sealer coat is not necessary. Wipe the floor with Urethane Coatings METHYLATED SPIRIT or THINNERS. Test for compatibility by applying WaterKote GLOSS on a small section of floor first. If 'craters' or 'fisheyes' appear add 20mls of Urethane Coatings PURAMAX Anti-Rejection Fluid per Litre of WaterKote GLOSS and stir thoroughly. Soon after application, inspect for rejections, and if necessary, continue adding PURAMAX in increments of 10mls per Litre until the surface is free from rejections, or up to a maximum of 50mls per Litre of **WaterKote GLOSS**.

### Application Conditions:

**DO NOT** apply **WaterKote GLOSS** when ambient and/or surface temperature is below 10°C or above 30°C. On cold days for at least one hour prior to application warm **WaterKote GLOSS**, by wrapping the container in an electric blanket (temp setting 1). In cold conditions, if possible & practicable operate artificial heating ([Radiator style] Column oil filled electric heaters are preferable).

**DO NOT** apply **WaterKote GLOSS** if relative humidity is in excess of 80% AND/OR if the moisture content of timber is in excess of the Australian Standard (9 to 14%).

### Application Orientation:

UV Stable, ideal for internal use (including all species of timber, parquetry, cork and particle board), verandas, and covered patios.

### WaterKote GLOSS Preparation:

Shake the container well for at least one minute and then stand the container for three minutes before using.

Coat **WaterKote GLOSS** with either WaterKote or WaterKote TWO PACK.

#### N.B.

(1) **WaterKote GLOSS**, SATIN and MATT are all completely compatible with each other, and can be mixed together and coated over each other.

(2) WaterKote TWO PACK GLOSS, SATIN and MATT are completely compatible with each other, and can be mixed together and coated over each other.

(3) As an alternative to WaterKote SEALER, Urethane Coatings solvent based TIMBERSEAL is a well proven fast drying sealer. As a 3 coat system TIMBERSEAL can be coated with WaterKote, or WaterKote TWO PACK.

### Application Method – 3 COAT SYSTEM:

**URETHANE COATINGS** recommend a **3 COAT SYSTEM** for most situations:

- (1) 1st coat WaterKote SEALER,
- (2) 2nd and 3rd coats of WaterKote or WaterKote TWO PACK.

A 2 coat system will achieve a high performance finish on hardwood when applied at the rate of 8m<sup>2</sup> per Litre.

#### 1<sup>ST</sup> COAT:

- (a) Decant Waterkote SEALER directly from the container.
- (b) Cut in edges with a paint edger or brush, taking care not to proceed more than 2 to 4 meters ahead of the main coating (particularly in hot and/or dry conditions).
- (c) Apply WaterKote SEALER at the rate of 10m<sup>2</sup> per Litre with a 10 to 12mm nap water borne type

roller cover, disperse into a uniform finish taking care not to 'overwork' the coating allowing it to self-level, and wherever possible, finish parallel with the grain. Allow 1.5 to 2 hours to dry (@ 25°C and 50% R.H.) and prepare to recoat.

- (d) **DO NOT** return unused material to the container.
- (e) It is not necessary to fine sand or buff WaterKote SEALER unless surface imperfections or raised grain exist – if so allow 2.5 to 3 hours to dry and then buff with 150 grit screen back, taking extreme care not to cut through the WaterKote SEALER as this will allow the next coat to 'wet' the timber which may dry a slightly different colour.

**2<sup>ND</sup> COAT:**

- (a) Decant WaterKote or WaterKote TWO PACK directly from the container.
- (b) Cut in edges with a paint edger or brush, taking care not to proceed more than 3 to 5 meters ahead of the main coating (particularly in hot and/or dry conditions).
- (c) Apply WaterKote or WaterKote TWO PACK at the rate of 10m<sup>2</sup> per Litre with a 10 to 12mm nap water borne type roller cover, disperse into a uniform finish taking care not to 'overwork' the coating allowing it to self-level, and wherever possible, finish parallel with the grain.
- (d) Allow 2 hours 30 minutes to dry (@ 25°C and 50% R.H.) and buff with 150 grit screen back, vacuum thoroughly and prepare to recoat.
- (e) **DO NOT** return unused material to the container.

**3<sup>RD</sup> COAT:**

- (a) Repeat directions as detailed under 2nd Coat, finishing parallel with the grain.
- (b) Allow 8 hours to dry (@ 25°C and 50% R.H.) before providing access for light foot traffic.

**Drying Time:**

Touch Dry:	30 minutes.
Through Dry:	2.0 hours.
Recoat:	2.5 to 3.0 hours.

All drying times are @ 25°C and 50% relative humidity. Reduced temperature and/or increased humidity can delay drying time (drying will require more time).

**Important Tips:**

Typically, reduced sheen water borne coatings are not as subject to sheen variation when compared with reduced sheen solvent based products. For best results Urethane Coatings recommend:

1. Restrict air flow by sealing under and around doorways, windows, skirting boards, air conditioning ducts/central heating vents, chimneys, cooling fans of refrigerator motors, etc. In extreme cases (to restrict air flow and/or to control airborne dust) it may be necessary to seal over ceiling penetrations such as down lights, lighting roses and air circulation vents.
2. Always maintain a wet edge and when coating onto the wet edge focus on merging the new coat into the wet edge ensuring the two coats become the same thickness, otherwise a lap mark may appear after curing. As appropriate add 40 to 60mls of PURAMATE Wet Edge Extender per Litre of WaterKote GLOSS.

**N.B.** PURAMATE Wet Edge Extender and PURAMAX Anti-Rejection Fluid are compatible with each other and therefore, both together can be added to WaterKote and/or PURATHANE, however do not exceed a combined total of 100mls per Litre of WaterKote or PURATHANE.

3. Some timber species, notably Brushbox, Blackbutt, and Cypress Pine secrete oils and waxes which may migrate to the surface of the coatings causing surface imperfections. The addition of PURAMAX Anti-Rejection Fluid may assist to alleviate this problem.

4. **DO NOT** apply reduced sheen products (WaterKote SATIN or MATT, and PURATHANE SATIN or MATT) directly over putty as the silica in the putty may react with the matting agent in Waterkote or PURATHANE turning the putty white – ensure that at least one coat of WaterKote GLOSS or PURATHANE GLOSS separates putty from reduced sheen coats.

**Coverage:**

10m<sup>2</sup> per Litre.

**Thinning:**

**WaterKote GLOSS does NOT require thinning.** In hot and/or dry conditions and very large areas where it is difficult to maintain a wet edge, add up to 50ml of Urethane Coatings PURAMATE Wet Edge Extender per Litre of WaterKote GLOSS and refer to PURAMATE directions.

**Clean Up:**

Thoroughly wash brush, roller and all associated equipment with water. If **WaterKote GLOSS** has become 'tacky' [has partially dried] first rinse of excess with water, then wash off any build-up of **WaterKote GLOSS** with Urethane Coatings CLEANING SOLVENT as the 1st wash, then wash with water. Dry roller, brush and associated equipment before reusing.

**Maintenance:**

- (a) WaterKote and WaterKote TWO PACK require 2 to 4 days (@ 25°C and 50% R.H.) to fully cure and 5 to 7 days before using cleaning formulations.
- (b) Avoid heavy foot traffic during this period.
- (c) After the curing period, regularly sweep with a soft bristle broom or an antistatic mop and as appropriate wash with a mixture of '4 Litres of hot water to one cup of METHYLATED SPIRIT'.
- (d) To look after the floor place rugs/mats/carpet squares on the floor and place a door mat outside each entrance and if possible, a softer mat immediately inside each door. The entry mats will assist to remove any sand, grit and small stones from shoe-soles/feet, that when walked over the floor are abrasive, acting like sandpaper.
- (e) We caution against the use of vacuum cleaners, particularly if the bristles are worn as the cleaning head may then scratch the floor.
- (f) The frequency of cleaning is dependent on the level of traffic, amount of grit carried onto the floor, and activity of children, and pets etc. In high traffic situations application of a sacrificial wear surface may be considered, i.e. a polish to take the brunt of the traffic.

**Suitable Polishes are:**

Urethane Coatings PURASHINE, Johnsons One Go, Reckitts Long Life, or Peerless Gemini. These polishes are water borne and easily applied with a foam applicator. Allow at least 10 days for WaterKote GLOSS to cure before application of Polish. USE protective pads under legs of furniture and **ALWAYS AVOID** dragging furniture over the floor.

**Packaging:**

**WaterKote GLOSS** is supplied in 5 & 10 Litre Plastic cubes.

**Shelf Life**

**WaterKote GLOSS** is best if used within 12 months from manufacture, (refer to batch number on label), when stored in unopened containers under normal conditions of temperature (between 5°C and 30°C – **DO NOT FREEZE**) and humidity. Keep containers closed when not in use.

**Responsible Care:**

Urethane Coatings are proud of a conservative tradition of responsible care, and therefore regardless that the VOC levels of WaterKote GLOSS are low, it is inappropriate to advise WaterKote GLOSS (and all other water borne coatings) are non-toxic. Accordingly, Urethane Coatings recommend that personal protective equipment is used when applying this product.

**Safety Directions:**

For detailed Health and Safety information refer to the WaterKote SDS as it is an integral part of using this product.

**WaterKote GLOSS** is classified as Non-Hazardous however URETHANE COATINGS recommend usage of this material must be in well ventilated conditions to minimise inhalation of vapours. If applying in confined conditions wear a respirator with filters that conform to AS 1716. Prevent skin contact by wearing appropriate protective clothing. May irritate skin and eyes. Keep containers firmly closed when not in use. In case of spillage absorb into dry sand or dirt then remove from work area and complete disposal in a responsible manner.

**FIRST AID:**

- a) If affected by inhalation of vapour, remove to fresh air.
- b) If breathing difficulty persists or occurs later, consult a doctor and have SDS ready.
- c) If swallowed give water or milk to drink. **DO NOT** induce vomiting.
- d) Contact a Doctor or **POISONS INFORMATION CENTRE Australia 131126**.
- e) In case of eye contact, ensuring eyelids are held open, flush immediately with water for fifteen minutes.
- f) In case of skin contact, remove contaminated clothing and wash skin with soap and water.

**PRODUCT IDENTIFICATION:**

**UN No.:** Not Regulated  
**D.G. Class:** Not Applicable  
**CAS No.:** PROPRIETARY  
**HAZCHEM:** Not Applicable  
**PACK. GRP.:** Not Applicable  
**Correct Shipping Name:** Nil as Non-Hazardous  
**Manufacturers MANCODE:** URECOAT

**Notice to Readers:**

Urethane Coatings make no representation as to the completeness and accuracy of the data contained in this Technical Data Sheet. It is the user's obligation to evaluate and use this data, and to comply with all relevant Federal, State and Local Government laws and regulations. Urethane Coatings shall not be responsible for loss, damage or injury resulting from reliance upon or failure to adhere to any recommendations contained herein, from abnormal use of the material, or from any hazard inherent in the nature of the material.

**End of Technical Data Sheet**